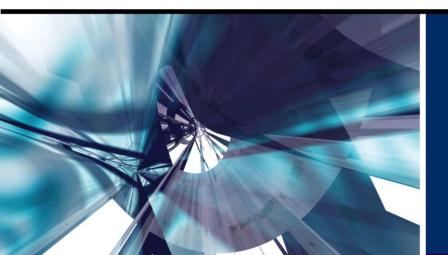
PEOPLE I PROPERTY I REPUTATION

ASSET| PROTECT|ON

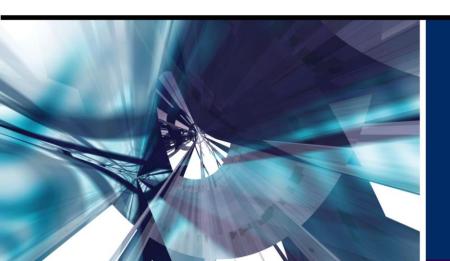




PEOPLE I PROPERTY I REPUTATION



Injury Elimination Through Innovation









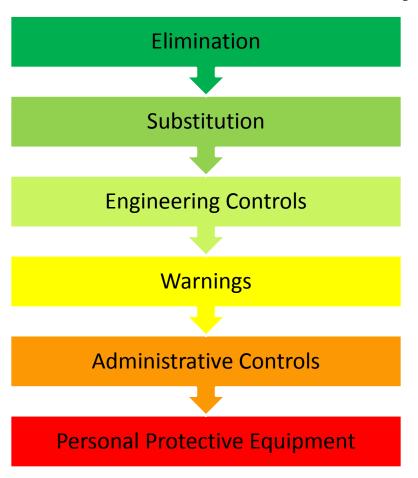
Objectives

- Explain the Safety Hierarchy of Control and the various levels of effectiveness
- Share examples of success using Prevention
 Through Design to Think Differently and control retail hazards related to causes of
 - Immediate injury
 - Repetitive stress





Hierarchy of Control

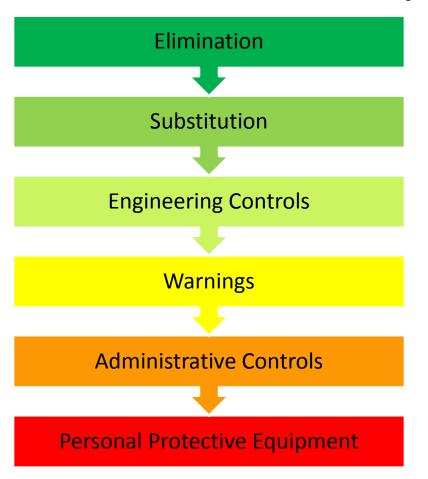


- ➤ Elimination: Eliminate the hazard during design or redesign
- Substitution: Less hazardous materials, processes, or equipment
- ➤ Engineering Controls: Minimize risk through isolation and guarding
- Warnings: Use of signs, labels, strobes, buzzers
- ➤ Administrative Controls: Training, work methods, organization
- > PPE: The "last line of defense"; a barrier to the hazard





Hierarchy of Control



- Higher levels mean
 - ✓ Greater effectiveness
 - Better business value



- Lower levels mean
 - ✓ Less effectiveness
 - ✓ Lower business value





Communication + Teamwork = Success







Pedestrian Safety



Before

Problem: Drivers did not know where to stop. Therefore, many of them didn't.







Flare Curb



Before

<u>Problem</u>: Customers taking a direct path from car to store entrance tripped over tapered (a.k.a., flared) curb.







Pavers



Before

Problem: Pavers shift and loosen after pressure washing. Solution was to use stamped concrete.







Power for Lobby Displays



Before

<u>**Problem:**</u> Trip hazard was created when providing temporary power to lobby displays.







Seasonal Banners



Before

Problem: Associates had to climb 10' platform ladders to change the banners.







Cash Safes



Before

Problem: Associates' hands naturally wrap around this safe's thin door.







Deli Hot Case



Before

Problem: The base did not adequately protect customers from hot surfaces at the front of the case.







Soup Bar Trash Door



Before

Problem: Customers' hands got caught on the metal tab (spring-loaded door).







Combitherm Placement



Before

Problem: Potential for water nozzle to discharge into hot grease.







Patty Machine Guard



Before

Problem: Guard was inadequate to prevent finger amputations.







Sink Drain



Before

Problem: Straight-cut pipe doesn't direct water into the drain as well as angle-cut pipe.







Back Room Water Fountain



Before

Problem: Water fountain was an obstruction.







Industrial Truck Clearance



Before

<u>Problem</u>: Inadequate clearance promotes injuries and damaged product/equipment.







Industrial Truck Speed

Industrial trucks had to be placed into "creep mode" manually, leaving the potential for operator error.

Before

Problem: Raised loads in tight quarters could be damaged or lost with higher speeds.







Parking Stops



Before

After



<u>Problem</u>: Customers were tripping over the parking stops.





Stepladders



Before

<u>**Problem:**</u> Ladders were not durable. Some associates stumbled off smaller top.







Cardboard Baler Clearing Rod



34

54"

After

31"

<u>Problem</u>: Associate was struck in the eye while helping to make a bale.

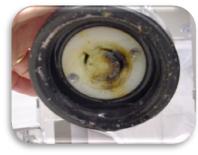
Before







Electrical Drop Cords







Before

Problem: Electrical plugs were seldom unplugged during cleaning or make-shift solutions were employed.







Pallet Jack Foot Injuries



Before

Problem: Associates are running over their feet with the front wheels of the jack.







Deli Slicer Cuts

Issue: Slicing with the wrong handle



Changing the color of the food pusher handle from black to red.





Deli Slicer Cuts

<u>Issue</u>: Leaving the blade open while placing or adjusting product







Ergonomically speaking...

- Thinking differently applies to solving repetitive stress injuries as well.
- Taking a fresh look at existing processes, and involving those that do the work each day, will help reveal innovative and effective solutions.
- Solutions may be "high tech" or "low tech", but they can all have a tremendous impact.





Deli Slicers



Fixed Height

3-Second Adjust







Deli Slicers, continued



Semi-Automatic Slicing Mode





Express Registers



Lacks adjustability for bagging





Express Registers, continued



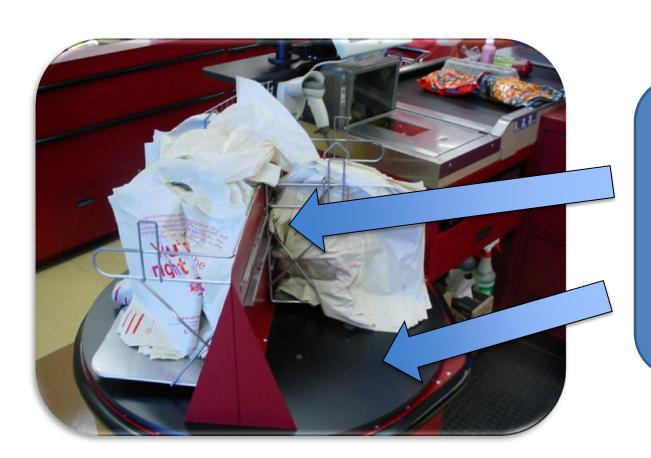
Better:

Top section can be flipped, providing two height options.





Express Registers, continued



Best:

- Bag racks easily adjust.
- **Rotary table** provides space for 3 bags and an area for large items.





Offloading Pallets in Back Room



Use Ladder for Top-Third

Raise Pallet for Bottom-Third







Stocking Merchandise



Box on Shelf Ledge

Dolly and Milk Crates







Donut Glazing Table



Glazing tray was lifted manually above and across the product.

Retrofit eliminates manual lifting away from the body.







Icing Buckets



Dolly allows easy access and storage beneath a table.





Icing Buckets, continued



Frosting bucket stands:

- Keep buckets off tables, making it easier to scoop out icing.
- Provide height adjustability to accommodate the decorator height.





Rotisserie Chicken



Receiver installed in corner of sink keeps the rotisserie spit in place.

Less Fatigue and Injuries







Bird Cart



Holds over 40 birds

Reduced stooping







Testing, Piloting and Rollout

Recommended steps/phases for success:

- 1. <u>Identify issues</u> based on data.
- 2. <u>Include</u> the <u>manufacturer</u> whenever possible.
- 3. Test idea for "proof of concept".
- 4. Pilot in select number of locations.
- 5. <u>Determine implementation</u> (retrofit existing equipment, purchase of new equipment, etc.).
- 6. Execute rollout plan.





Benefit Recap

Successful Prevention Through Design results in:

- 1. Fewer and/or less severe injuries
- 2. Elimination/Reduction of PPE and/or training
- 3. Increased productivity and morale
- 4. Better equipment/facility design
- 5. Lower overall cost

And this will add to your company's bottom line!





Questions?

